



BOLTECH

QD14 Hex Link (with second pawl) Torque Charts
 All Torque Values are in Ft./Lb.

| PRESSURE (PSI) | QD14SQDR | QD14 3-1/8" | QD14 3-1/2" | QD14 3-7/8" | QD14 4-5/8" |
|----------------|----------|-------------|-------------|-------------|-------------|
| 1000 | 1230 | 1401 | 1410 | 1427 | 1476 |
| 1200 | 1476 | 1682 | 1692 | 1713 | 1771 |
| 1400 | 1722 | 1962 | 1974 | 1996 | 2068 |
| 1600 | 1968 | 2242 | 2256 | 2284 | 2301 |
| 1800 | 2214 | 2523 | 2536 | 2567 | 2656 |
| 2000 | 2460 | 2803 | 2820 | 2854 | 2951 |
| 2200 | 2706 | 3083 | 3102 | 3140 | 3245 |
| 2400 | 2952 | 3363 | 3384 | 3425 | 3541 |
| 2600 | 3198 | 3644 | 3666 | 3711 | 3837 |
| 2800 | 3444 | 3927 | 3940 | 3996 | 4132 |
| 3000 | 3690 | 4204 | 4230 | 4282 | 4427 |
| 3200 | 3936 | 4484 | 4512 | 4587 | 4722 |
| 3400 | 4182 | 4765 | 4794 | 4852 | 5017 |
| 3600 | 4428 | 5045 | 5076 | 5138 | 5312 |
| 3800 | 4674 | 5325 | 5358 | 5423 | 5607 |
| 4000 | 4920 | 5606 | 5640 | 5709 | 5902 |
| 4200 | 5166 | 5886 | 5922 | 5994 | 6198 |
| 4400 | 5412 | 6165 | 6204 | 6280 | 6493 |
| 4600 | 5658 | 6446 | 6486 | 6565 | 6788 |
| 4800 | 5904 | 6727 | 6768 | 6851 | 7083 |
| 5000 | 6150 | 7007 | 7051 | 7136 | 7378 |
| 5200 | 6390 | 7267 | 7333 | 7421 | 7673 |
| 5400 | 6642 | 7568 | 7615 | 7707 | 7968 |
| 5600 | 6888 | 7848 | 7897 | 7992 | 8283 |
| 5800 | 7134 | 8128 | 8179 | 8278 | 8557 |
| 6000 | 7380 | 8408 | 8461 | 8663 | 8854 |
| 6200 | 7626 | 8669 | 8743 | 8849 | 9149 |
| 6400 | 7872 | 8959 | 025 | 9134 | 9444 |
| 6600 | 8118 | 9249 | 9307 | 9420 | 9739 |
| 6800 | 8364 | 9530 | 9589 | 9705 | 10034 |
| 7000 | 8610 | 9810 | 9871 | 9998 | 10329 |
| 7200 | 8856 | 10090 | 10153 | 10276 | 10624 |
| 7400 | 9102 | 10370 | 10435 | 10561 | 10919 |
| 7600 | 9348 | 10651 | 10717 | 10847 | 11215 |
| 7800 | 9594 | 10931 | 10999 | 11132 | 11510 |
| 8000 | 9640 | 11211 | 11281 | 11418 | 11805 |
| 8200 | 10066 | 11491 | 11563 | 11703 | 12100 |
| 8400 | 10332 | 11772 | 11845 | 11988 | 12395 |
| 8600 | 10578 | 12052 | 12127 | 12274 | 12690 |
| 8800 | 10824 | 12332 | 12409 | 12559 | 12985 |
| 9000 | 11070 | 12613 | 12691 | 12845 | 13280 |
| 9200 | 11316 | 12893 | 12973 | 13130 | 13576 |
| 9400 | 11562 | 13173 | 13255 | 13416 | 13871 |
| 9600 | 11808 | 13453 | 13537 | 13701 | 14166 |
| 9800 | 12054 | 13784 | 13810 | 13987 | 14461 |
| 10000 | 12301 | 14014 | 14101 | 14272 | XXX |