

**Inline Unibody Ratcheting Head Sizes**  
Back to Tool Specs

1)	2)	3)	4)	5)	6)	7)	8)
2-3/4"	2-15/16"	3-1/8"	3-1/2"	3-7/8"	4-1/4"	4-5/8"	5"

BAR	P.S.I.	FT LBS	NM	KGFM	BAR	P.S.I.	FT LBS	NM	KGFM
14	200	303	410	42	359	5,200	8,178	11,088	1,131
28	400	605	821	84	372	5,400	8,498	11,522	1,175
41	600	908	1,231	126	386	5,600	8,818	11,956	1,220
55	800	1,210	1,641	168	400	5,800	9,138	12,389	1,264
69	1,000	1,513	2,051	210	414	6,000	9,458	12,823	1,308
83	1,200	1,825	2,475	253	427	6,200	9,784	13,266	1,353
97	1,400	2,138	2,898	296	441	6,400	10,111	13,708	1,398
110	1,600	2,450	3,322	339	455	6,600	10,437	14,151	1,443
124	1,800	2,763	3,746	382	469	6,800	10,764	14,594	1,489
138	2,000	3,075	4,169	426	483	7,000	11,090	15,036	1,534
152	2,200	3,396	4,604	470	496	7,200	11,405	15,463	1,577
165	2,400	3,717	5,039	514	510	7,400	11,719	15,889	1,621
179	2,600	4,037	5,474	559	524	7,600	12,034	16,316	1,664
193	2,800	4,358	5,909	603	538	7,800	12,348	16,742	1,708
207	3,000	4,679	6,344	647	552	8,000	12,663	17,169	1,751
221	3,200	4,995	6,773	691	565	8,200	12,985	17,605	1,796
234	3,400	5,311	7,201	735	579	8,400	13,307	18,041	1,840
248	3,600	5,628	7,630	779	593	8,600	13,628	18,478	1,885
262	3,800	5,944	8,059	822	607	8,800	13,950	18,914	1,929
276	4,000	6,260	8,487	866	621	9,000	14,272	19,350	1,974
490	4,200	6,580	8,921	910	634	9,200	14,608	19,806	2,020
303	4,400	6,899	9,354	954	648	9,400	14,944	20,261	2,067
317	4,600	7,219	9,787	999	662	9,600	15,279	20,716	2,113
331	4,800	7,538	10,221	1,043	676	9,800	15,615	21,171	2,159
345	5,000	7,858	10,654	1,087	700	10,000	15,951	21,627	2,206

**IU-17XL INLINE UNIBODY RATCHETING TOOL**  
**5-3/8" HEAD TORQUE CHART**  
**10,000 P.S.I. & 700 BAR**  
+-3%

BAR	P.S.I.	FT LBS	NM	KGFM	BAR	P.S.I.	FT LBS	NM	KGFM
14	200	303	410	42	359	5,200	8,378	11,359	1,159
28	400	605	821	84	372	5,400	8,711	11,811	1,205
41	600	908	1,231	126	386	5,600	9,045	12,263	1,251
55	800	1,210	1,641	168	400	5,800	9,378	12,715	1,297
69	1,000	1,513	2,051	210	414	6,000	9,712	13,168	1,343
83	1,200	1,829	2,480	253	427	6,200	10,045	13,620	1,389
97	1,400	2,145	2,908	297	441	6,400	10,379	14,072	1,435
110	1,600	2,461	3,337	341	455	6,600	10,712	14,524	1,482
124	1,800	2,777	3,765	384	469	6,800	11,046	14,976	1,528
138	2,000	3,093	4,194	428	483	7,000	11,379	15,428	1,574
152	2,200	3,420	4,637	473	496	7,200	11,713	15,881	1,620
165	2,400	3,747	5,081	519	510	7,400	12,047	16,334	1,666
179	2,600	4,075	5,524	564	524	7,600	12,381	16,786	1,712
193	2,800	4,402	5,968	609	538	7,800	12,715	17,239	1,758